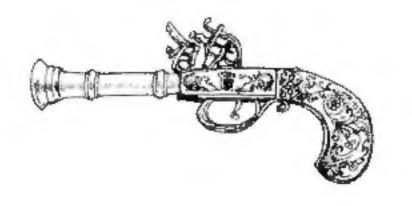
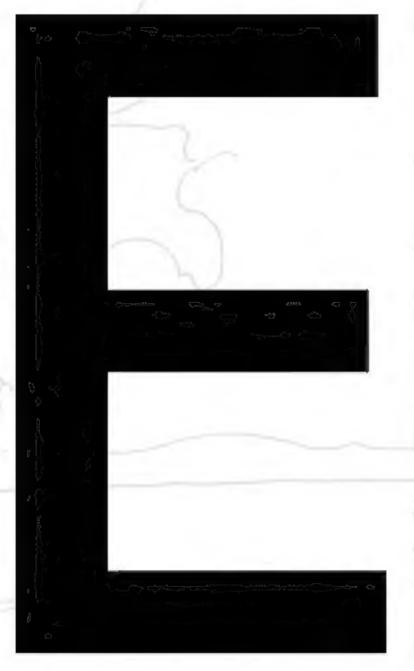


They say that half-bathing is good for one's health! Time for volume 81 to begin!!

-Eiichiro Oda, 2016





iichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga Wanted! won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure One Piece, which debuted in Weekly Shonen Jump in 1997, quickly became one of the most popular manga in Japan.



Straw Hat Crew · 麦わちの三歳・

TonyTony.Chopper

トニートニー・チョッパー

「トリノ王国」で、*強い薬。の研究に励み、 再合流を果たす。

[船医 懸賞金1008]



Monkey.D.Luffy

モンキー・D・ルフィ

【船長 懸賞金5億8】



Nico Robin

ニコ・ロビン

革命軍のリーダーで、ルフィの文・ドラゴン が居るパルティゴを経て、合議。

【考古学者 懸賞金1億3000万多】



Roronoa Zoro

ロロノア・ゾロ

クライガナ島にて、巴のブライドを捨てミ ホークに朔の教えを名い、合流を果たす

【戦闘員 懸賞金3億2000万8】



Franky フランキー

「未来国バルジモア」で、自身に改造を加え、*アーマードフランキー、となり合流。

[船大工 懸實金9400万形]



Nami ±≷

天候を科学する国・小さな空島「ウェザリア」にて、新世界の天候を挙び、合流。

【航海士 懸賞金6600万郎】



Brook

手長族に描まり見世物となるも、大スター *ソウルキング、ブルックとして合流。

【音楽家 懸賞金8300万形】



Usopp ウソップ

ボーイン列島にて、*雅撃の王様。になる 為、ヘラクレスンの教えを受け合流。

【狙擊手 懸賞金2億形】



Shanks

シャンクス

*四皇。の一人、*母大なる航路。後半 *新世界。にて、ルフィを持つ。

[秦整海城區 船長]





「カマバッカ王国」にて、新人類拳法の使 い手道と戦い、更なる成長を遂げ合流。

【コック 歴賞金1億7700万番】



の国を解放する戦いに参戦する事に。元凶・ドフラミンゴを激戦の末、倒したルフィ達は、 共に戦った海城達と子分盃を強引に交わされ、ここに表わら大船団が結成された。

ドフラミンゴが海軍に捕まったのを機に、世界の勢力図が動き出す中、ルフィ達は別行動中のナミ達を追い、ゾウを目指す。そこは巨大な象の背中にある国だったが、国は既に 崩壊していた。そして、ナミと合流するも、サンジの身に何かが起きていて…!?

The story of ONE PIECE 1>81





【ハートの海賊団 航海士】



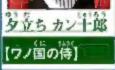




・ワノ国







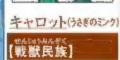




ミンク族









ロディ(牛のミンク) 【くじらの森 侠客団】



【くじらの森 侠客団】

Story . あらすじ・

2年の修業を経て、シャボンディ諸島に再集結を果たした麦わらの一味。彼らは魚人 島を経て、遂に最後の海、*新世界、へと辿り着く!!

麦わらの一味はPH島で偶然再会したローの提案で、四皇を倒す為の「海賊同盟」を 結ぶ。四皇と繋がるドフラミンゴを捕らえる為、ドレスローザに潜入した一行は、こノ

ONE PIECE

vol.81

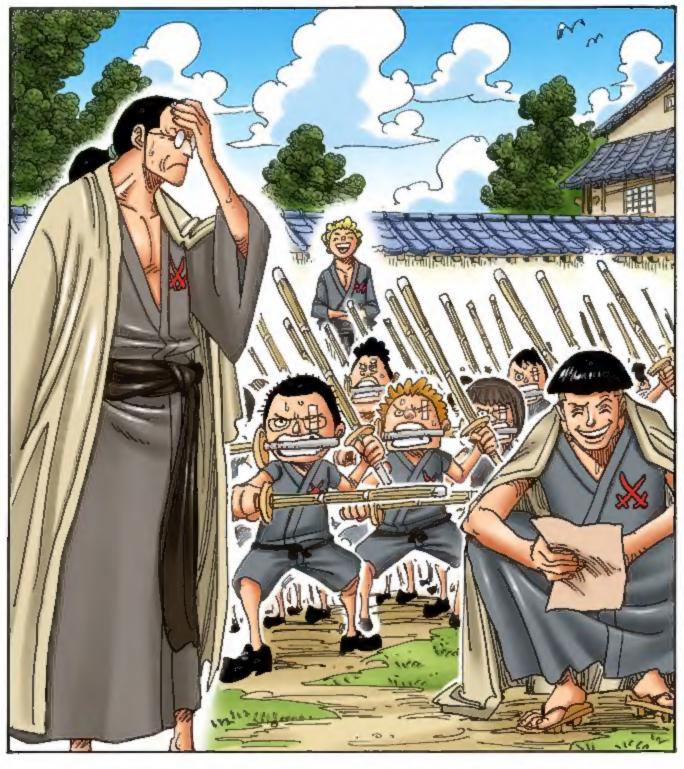
*ネコマムシの世郷に会いに行こう。

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第807話 *10百箭。————	007
第808話 *イヌアラシ公爵、 ———	
第809話 *ネコマムシの 52.5%	
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Chapter 807: TEN DAYS EARLIER



DECKS OF THE WORLD, 500-MILLION-MAN ARC, VOL. 3: "FROST-MOON VILLAGE"







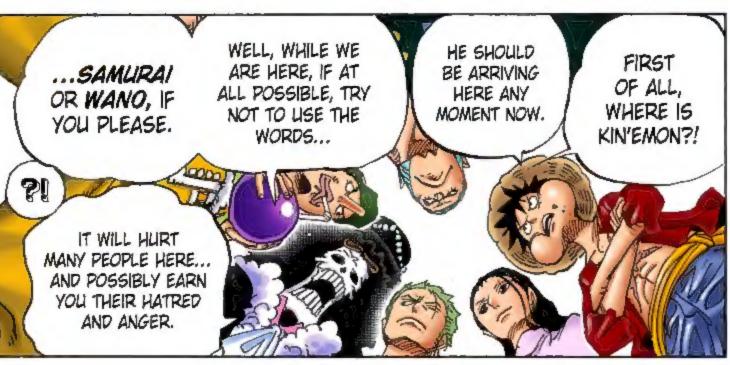
























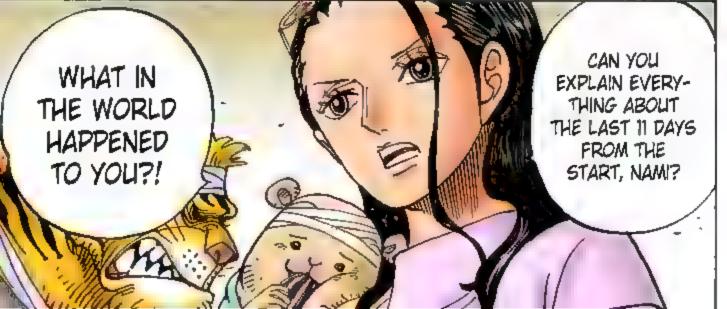


...AND THE CITY'S FALLEN INTO RUIN!! NOW THAT
WE'VE REACHED
ZOU, THERE
ARE TALKING
ANIMALS ON AN
ELEPHANT'S
BACK...

THAT'S RIGHT! OUR LAST CONTACT WITH YOU WAS WHEN YOU HAD COME ACROSS BIG MOM'S SHIP!!

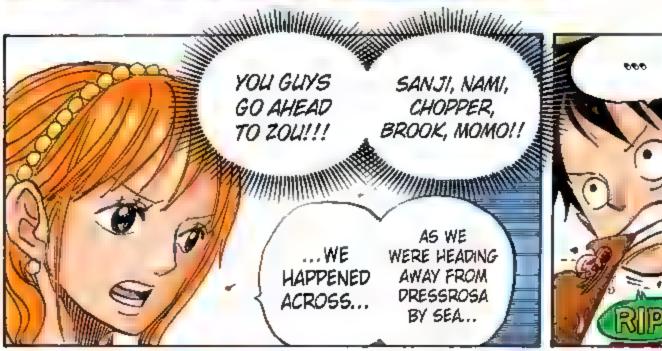
...AND
LABELED THE
COMPANIONS OF
THEIR SAVIORS!!
IT'S ALL SO
CONFUSING!



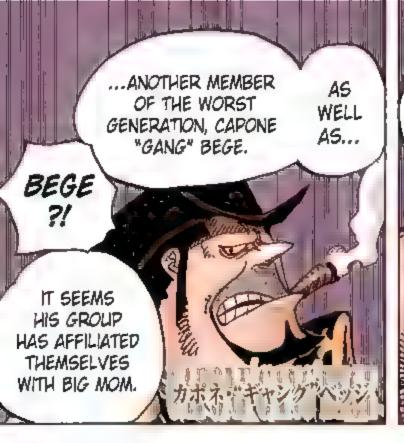










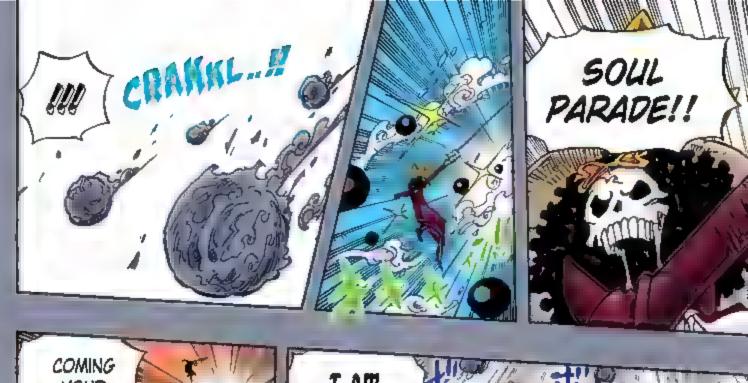












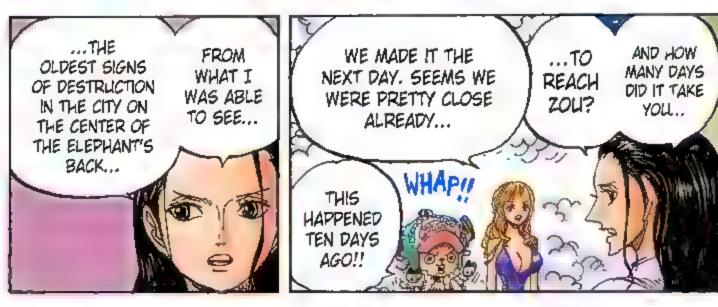








































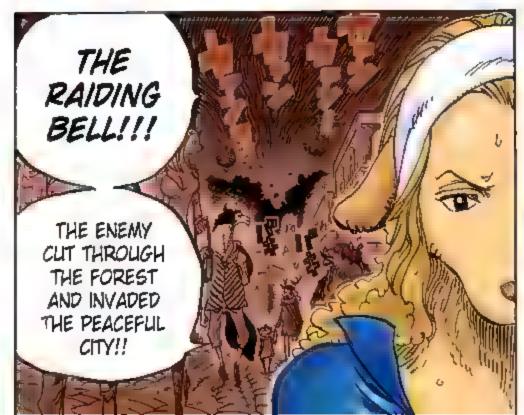












IT WAS A BUT IT WAS
BELL THAT NOT THE
IS NEVER WELCOMING
MEANT TO BELL.
RING...





SBS Question Corner



Q: Greetings! Odattsu! Since all ya do is tell dirty jokes on this here SBS, we students are going to do this without you!!

Start on up that SBS!!

Odacchi, Odacchi! I want to see Zolo with a shaved head. Show me!!

--Zolo-loving Misaki (age 15)



A:



What's the Big idea?! The Q=A's starting without me, Zolo's got no hair...none of this makes any sense!

Q: Hello, Odacchi! What is that thing resting on Shirahoshi's head?

--Witch Girl Takkun

A: It's a taiyaki pastry full of sweet red Bean paste.

Q: Please draw what Fujitora sees when he envisions Luffy's "kindly" face!!
--Peko





Q: What's the name of the gorilla hanging out with Sengoku? Is it "Ook-Ook"? Can he be named Ook-Ook? Does Ook-Ook like the Navy-brand crackers?

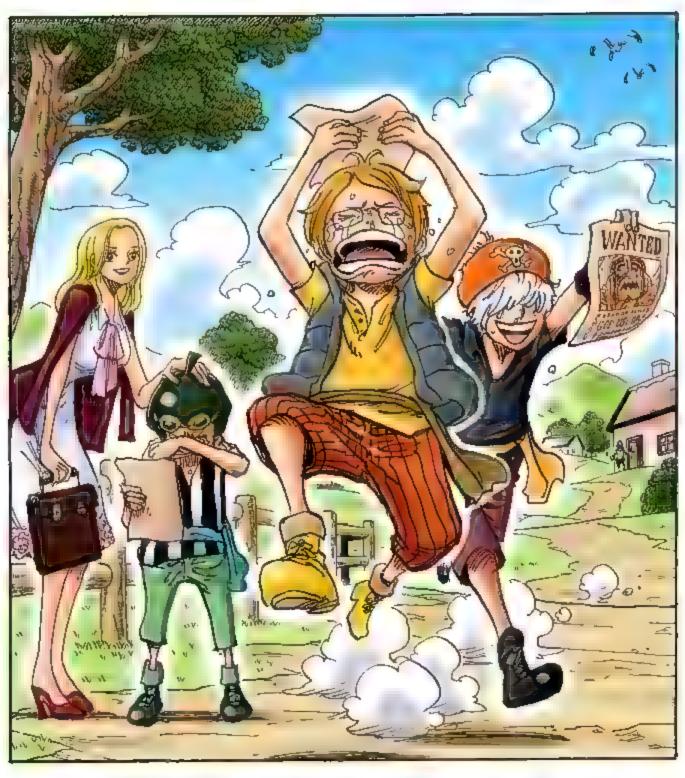
--Hijiki

A: Um...okay... He's the Navy-cracker-loving gorilla...Ook-Ook...



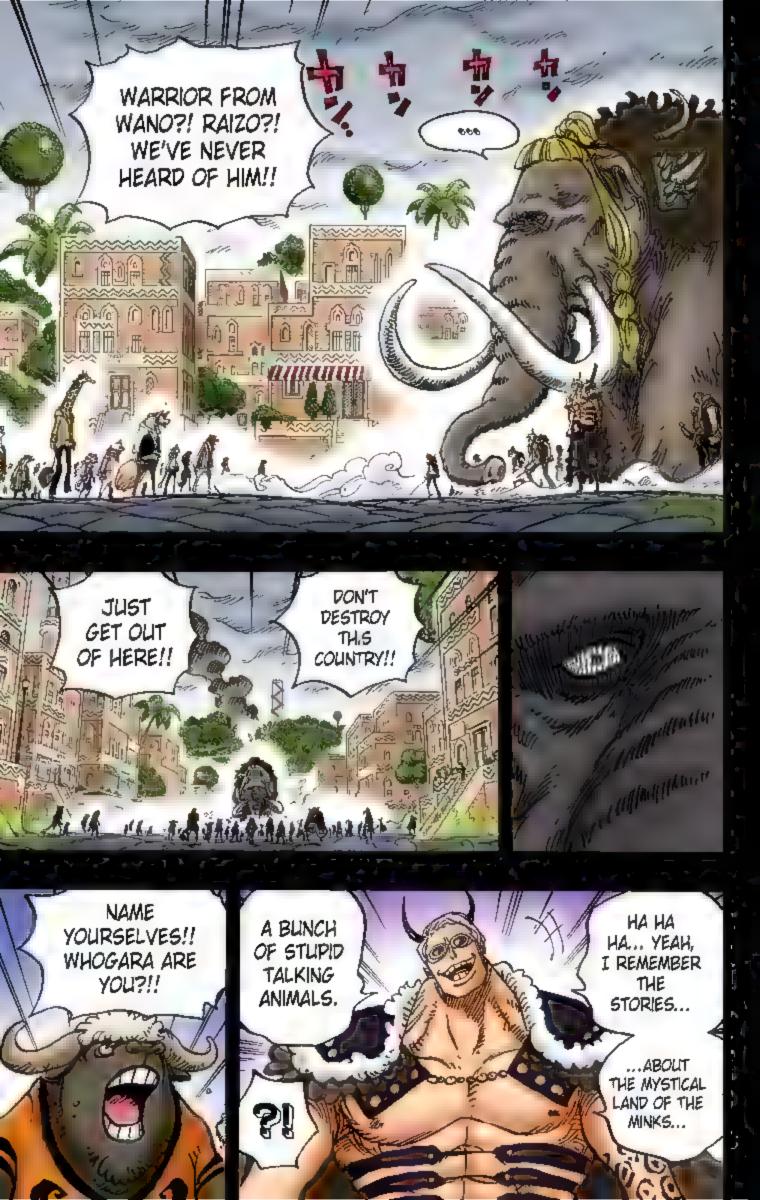


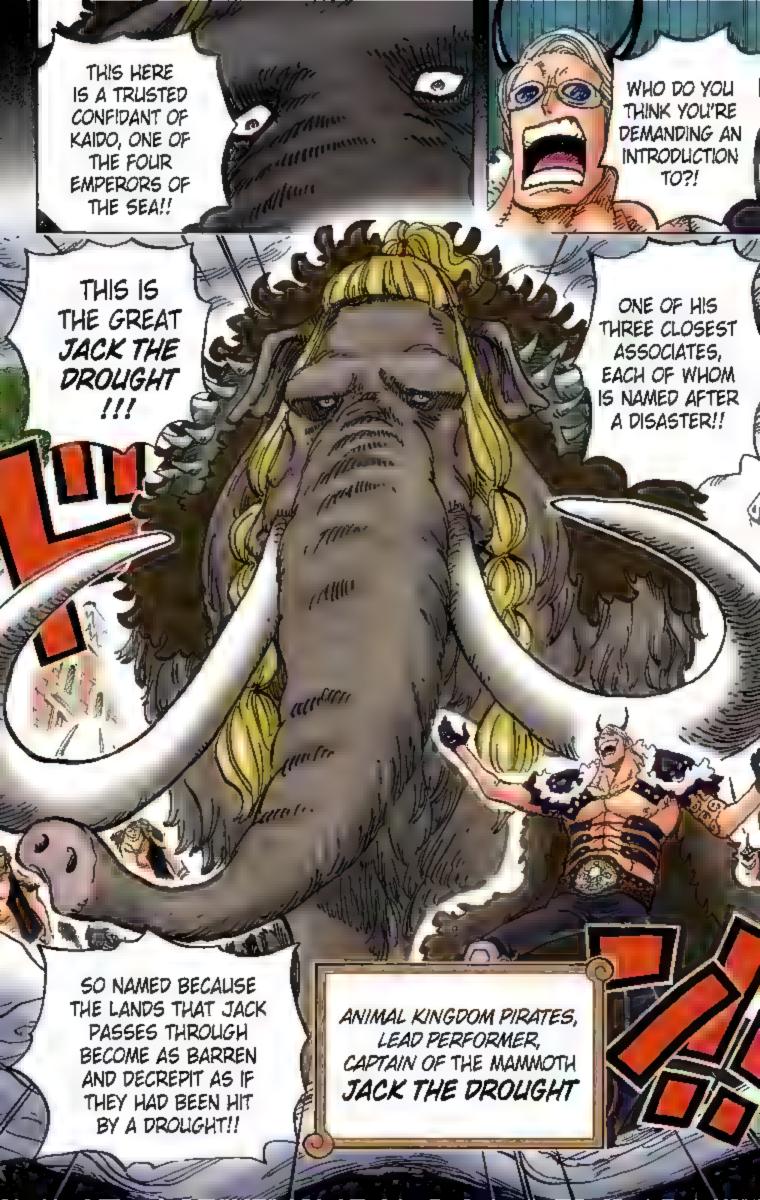
Chapter 808: DUKE DOGSTORM



DECKS OF THE WORLD, 500-MILLION-MAN ARC, VOL. 4: "SYRUP VILLAGE"































































IF ONLY JACK
HADN'T BROUGHT
THAT WEAPON
INTO OUR LAND!!

...BUT YOU HELD THE ADVANTAGE !!!



LOSER?
NEVER! THE
ENEMY WAS
QUITE
TROUBLESOME...



HMM...? WEAPON ? THAT'S RIGHT, LUFFY!

Chapter 809: THE CAT VIPER

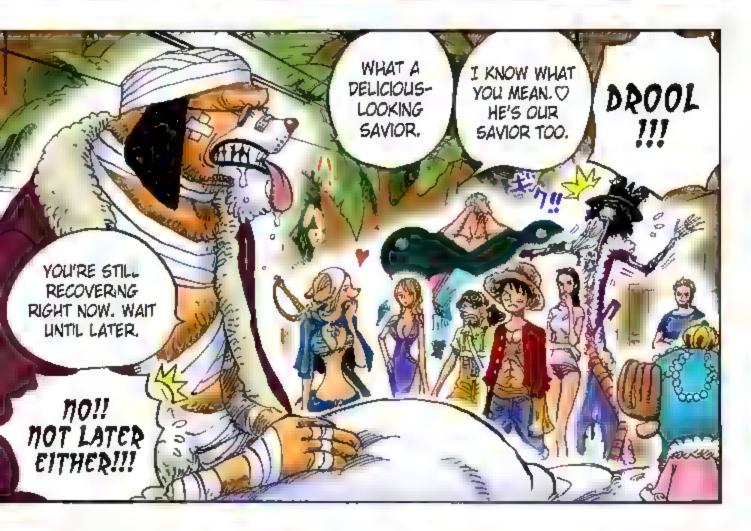


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ONE PIECE









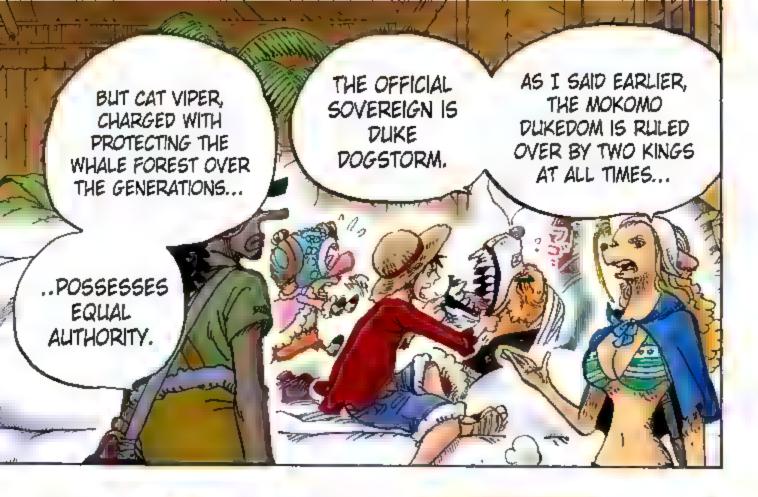


















SO BAD THAT
IF THEY SHOULD
MEET IN PERSON,
THEY MIGHT FIGHT
TO THE DEATH.

























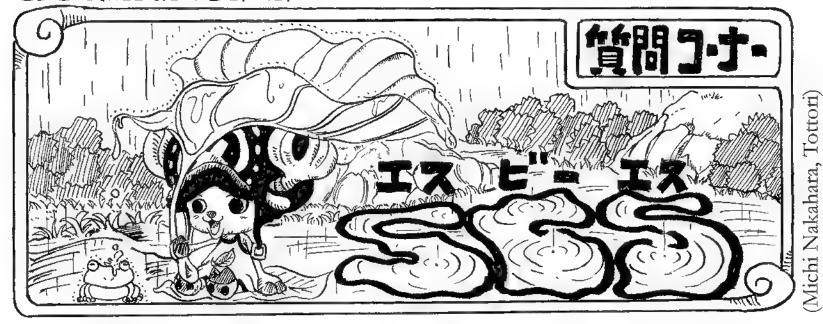












Q: Hello. I'm having trouble understanding the general world layout of One Piece. New World, East Blue, Red Line--I don't get where the heck these things are in relation to each other. Can you explain this in an easy-to-understand way, like with a globe or something?

GRAND LINE EASTBLUE SOUTHBLUE VESTBLUE

--Caterpillar

- Wow...talk about a fresh question!! Yes, I suppose it doesn't add up much, does it? I'm sorry for drawing such an unhelpful manga. So for new readers, we put together a guide to the World of One Piece at the end of the Book! Check it out, if you want!!
- Q: Hi, Mr. Oda. I'm curious about the names of some new characters from Volume 78. Please introduce us to the doctor begging for help, the little granddaughter, and the grandma who told her to run ahead and leave her behind.

--Person

Here they are. A:



Doctor Needa Hand (Hobby: Guitar)



Elderly Woman Stella Live (Former Dancer)



Grandkid Staya Live (Future Dancer)

Q: I can make out most of them, but can you give us a rundown of who wrote each autograph on page 115 of Volume 80?

--Also, Who Were They For?

The five crew members made these autographs for Bartolomeo, A: of course.







Usopp ("To Bartolomeo," a profile of his own head, "Usopp")



Franky ("To my bro," inky star symbol, "Franky")



Robin ("Nico Robin," drawing of a rooster)

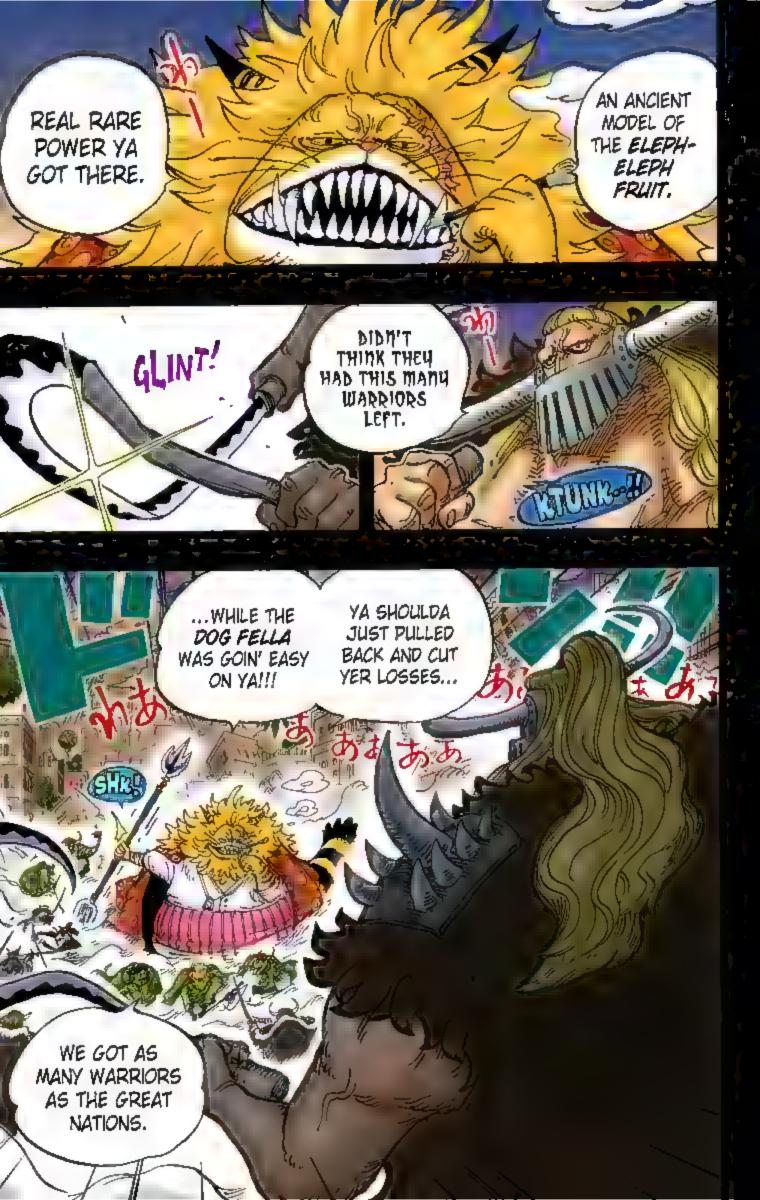


Chapter 810: THE TWIRLY HAT CREW ARRIVES



DECKS OF THE WORLD, 500-MILLION-MAN ARC, VOL. 5: "BARATIE--LOTS OF QUESTIONS, BUT AT LEAST HE'S HEALTHY"



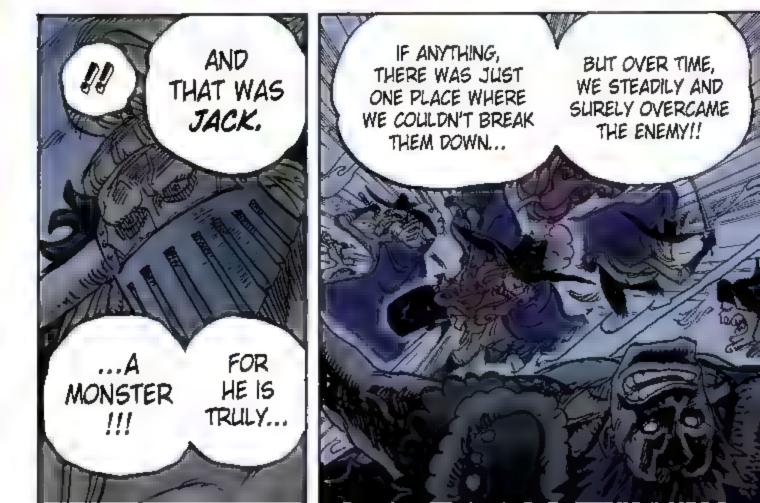


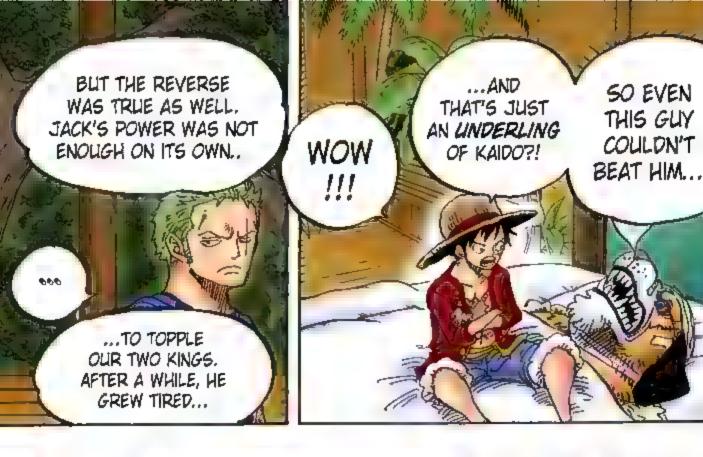














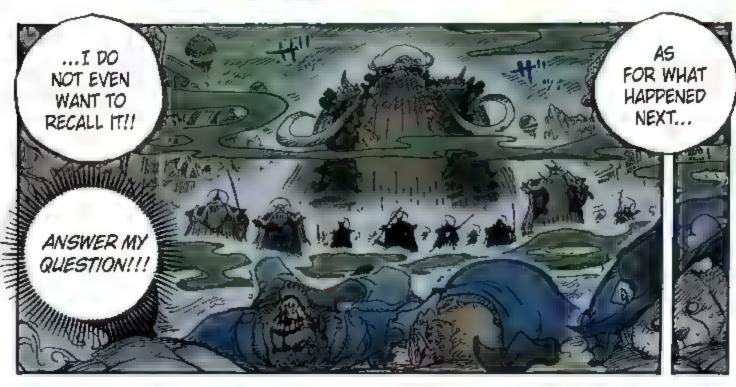


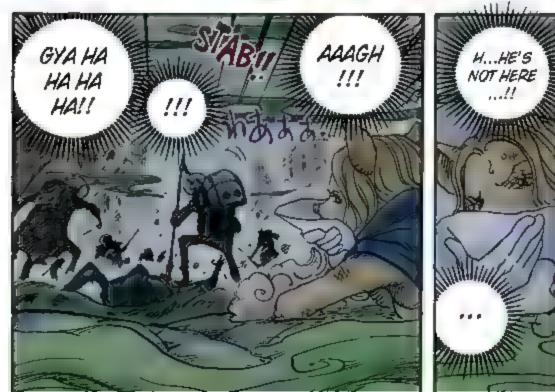
SO EVEN































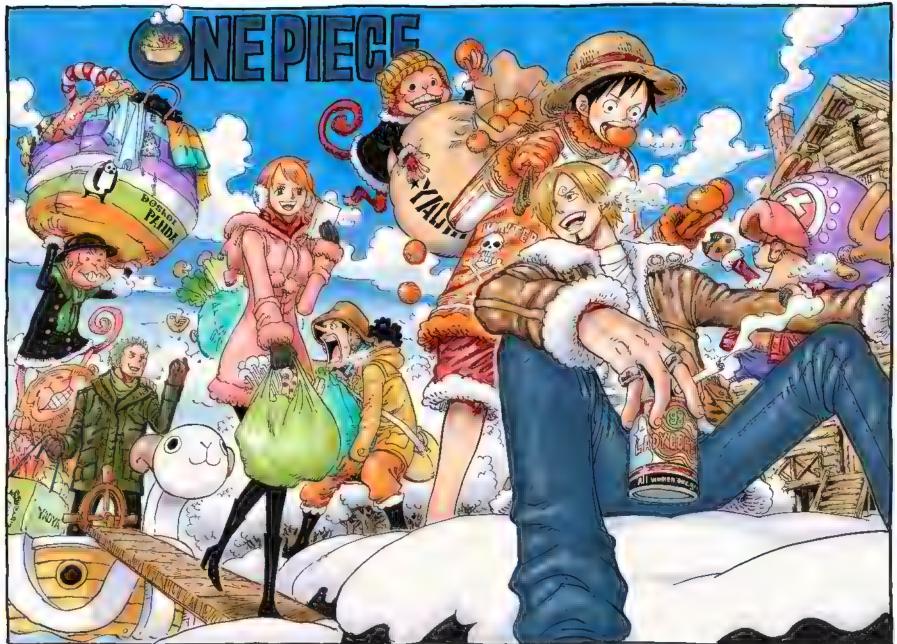








Chapter 811: ROKO





YOU CAN
NEUTRALIZE THE
GAS WITH YOUR
POWER, RIGHT?!!
DO IT NOW!!

BAD GUY!

I WASN'T
THE ONE WHO
USED IT!!!









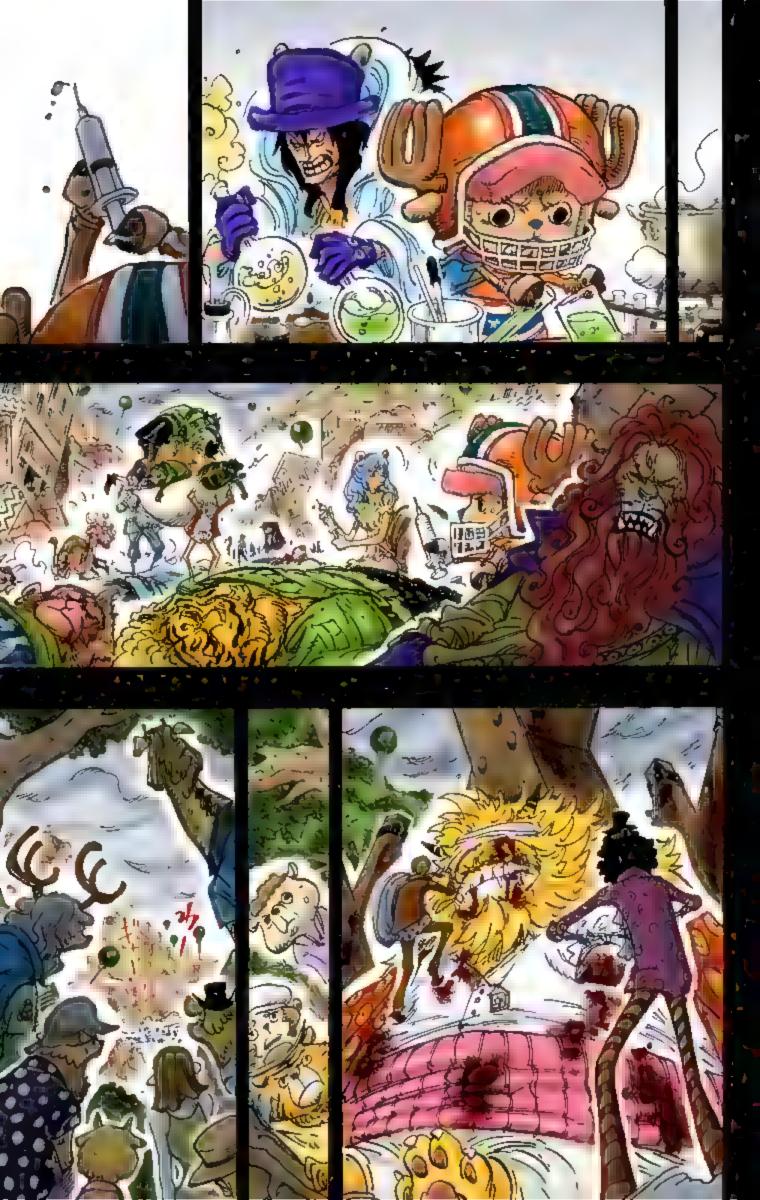




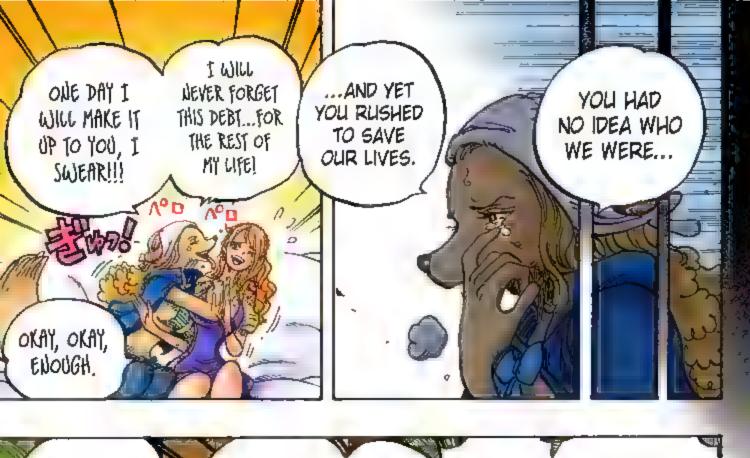


















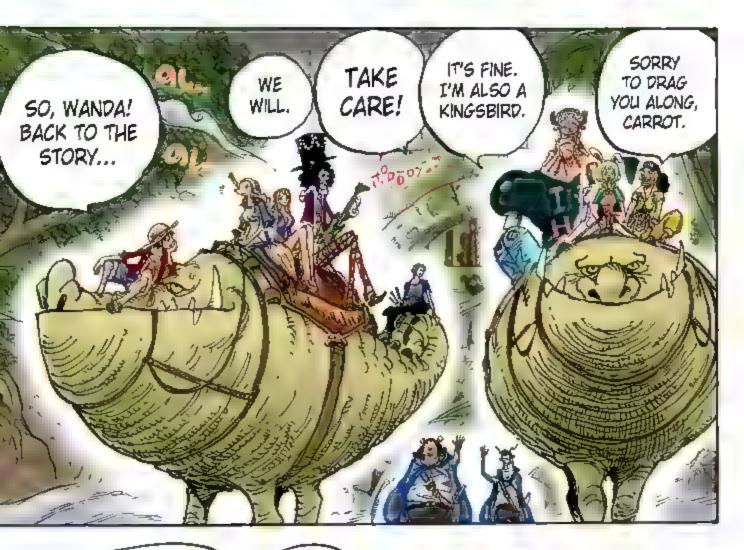
















YEAH. IN THE STORY, TWIRLY-BROW AND GASSY WERE STILL HERE.













Q: Hello, Odacchi. I've thought up some birthdays for those people who haven't got any characters on their birthday yet. How are these?

--Masao, Born December 14th (Someone come up with a character for me!!)



Violet (April 30)
The violet flower is "sumire,"
and "su" is 4 in Chinese

Gin (April 7)
47 is the atomic number for silver, or "gin"

Miss Valentine (February 14) Valentine's Day



Miss Father's Day (June 21) Father's Day

Leo (July 24) The first day of the Leo zodiac range

A: Very nice. You went for the days that hadn't been taken! And yet there's no one listed on your own birthday yet. That's very kind of you. They're all accepted.

Q: Can Kuina's birthday be 9/17 for "ku" (nine) "i-chi" (one) "na-na" (seven)? What? What-what-what was that?! Huh? Oh yeah, yeah, yeah, yeah, yeah-yeah-yeah! (Trebol-style)



--God, Punya, Inazuma

Q: Odacchi! Hello!! So, for Penguin and Shachi, the duo from the Heart Pirates, I came up with these dates to fill in the empty spots in the calendar!



Penguin (April 25) World Penguin Day



Shachi (April 7)
Shi and chi makes
"four" and "seven"

--Sami

Q: Oda Sensei! How about Rebecca's father Kyros (ku for nine) holding up the peace sign with both hands for 22--September 22nd!

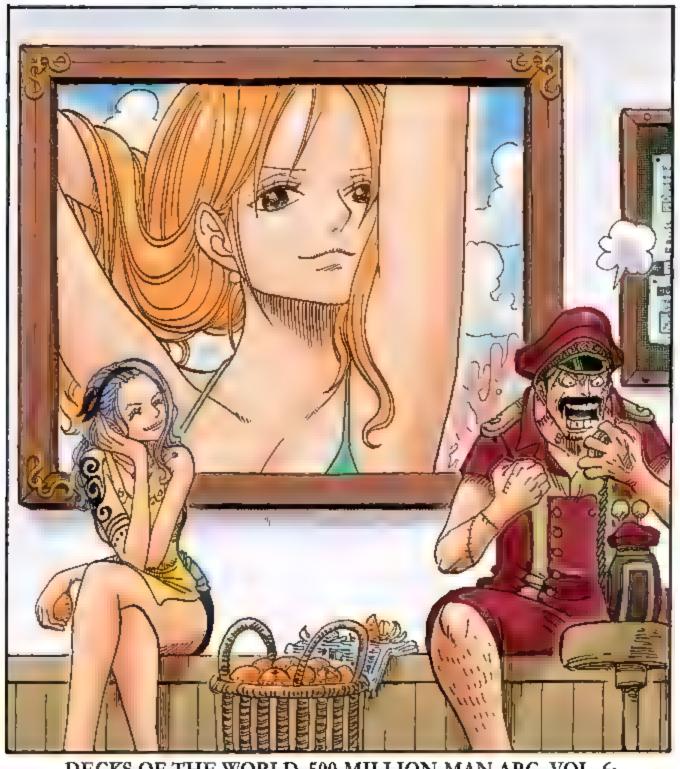
Please recognize my hard effort on this.

--Chibimaru

A: Thanks, guys. You really stretched for some of these. But as long as they fill the calendar, I don't care!! Anything goes! Whoever gets there first, wins!!



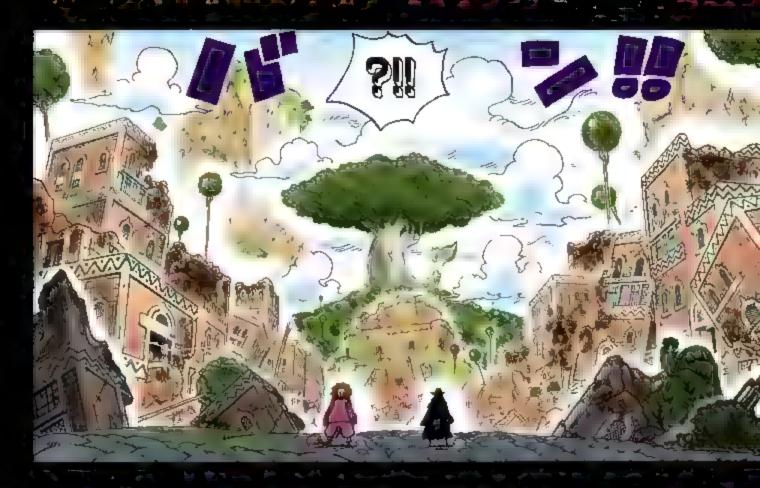
Chapter 812: CAPONE "GANG" BEGE



DECKS OF THE WORLD, 500-MILLION-MAN ARC, VOL. 6:
"COCOYASHI--HOW DARE YOU USE THIS PROBLEMATIC
PHOTO ON HER BOUNTY POSTER!!"





































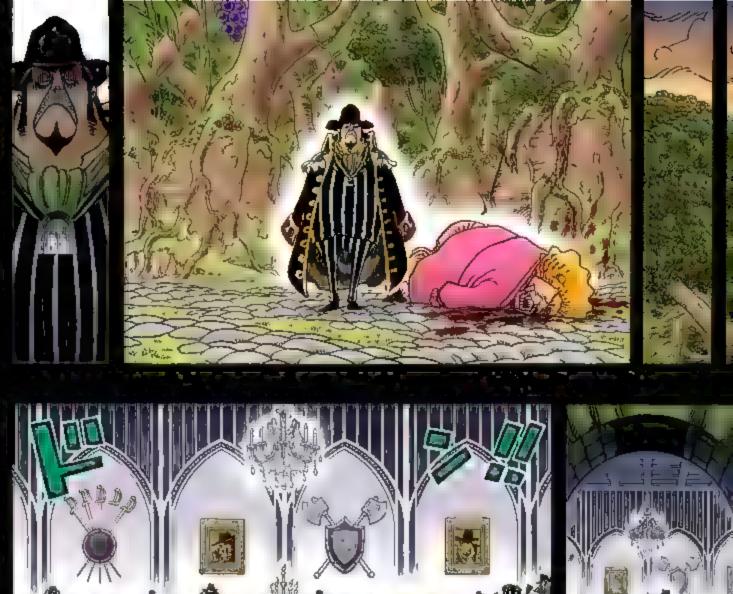










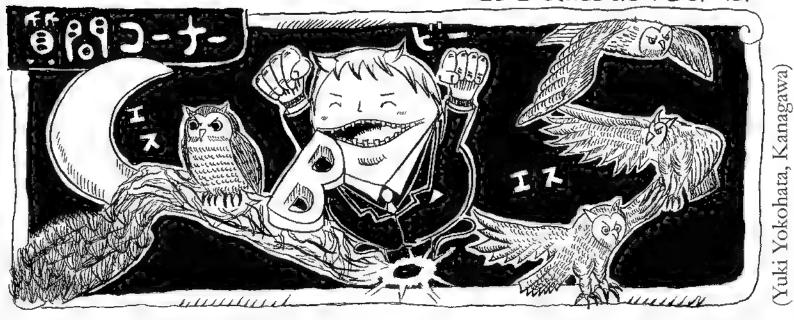












Greetings, Oda Sensei! In Chapter 800 of Volume 80, I noticed that the sails of some of the Yontamaria ships said 3 Tamaria (San Tamaria) and 2 Tamaria (Ni Tamaria). Since yon means "four," are these a representation

of the rank of the ships? Does Columbus ride on a 3 Tamaria? Also, is the insignia of the egg taken from the concept of the "Egg of Columbus"?

--Samurai Ryota

Good call. That's right: there are **A**: three ranks of ships in the Yontamaria Fleet. There are 50 Nitamaria ships that take the lead, another five

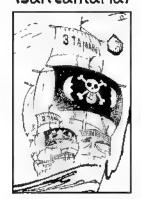
Santamaria ships that are slightly larger, and the Biggest one is the mothership, Yontamaria.



(Nitamaria)



(Santamaria)



(Yontamaria)





(Happosai)



(Ipposai)



Meanwhile, Sai's Happosui have one big Happosai and seven armored Ipposai ships.



Cavendish leads the Sleeping Forest White Steed.



Bartolomeo's weird ship.



Hajrudin's Viking-style Naglfar.







Ideo and Leo don't have ships, so Ideo caught a ride with Orlumbus. Of course, you don't need to remember any of this information!

Chapter 813: TEA PARTY INVITATION



DECKS OF THE WORLD, 500-MILLION-MAN ARC, VOL. 7: "TWIN CAPE--LABOON'S IN GOOD SPIRITS"









MOM'S

DAUGHTER

2

KIND OF

UPBRINGING

DID SANJI HAVE?



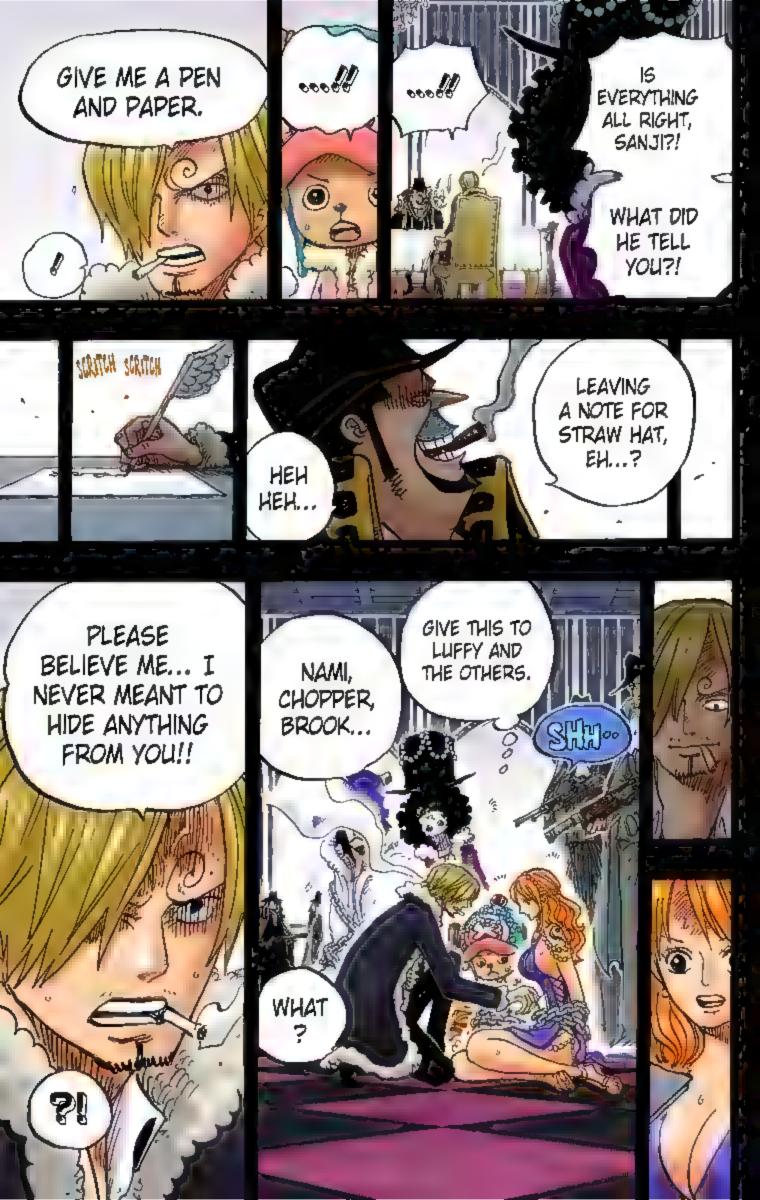
















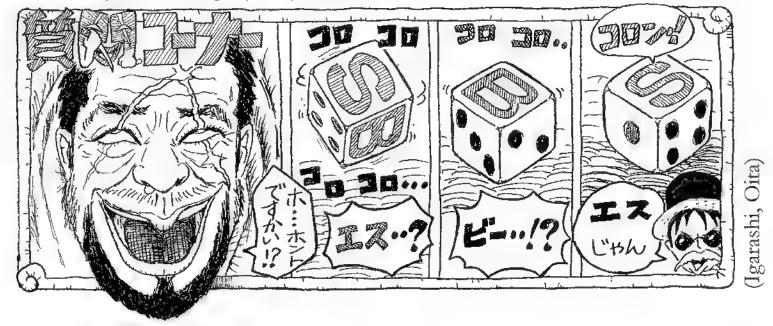








SBS Question Corner



Q: Tell us what the favorite and least favorite foods of all the big rookies are, aside from Luffy and Zolo. Does Bonney even dislike any kind of food?

--Aneotsu

A: (1) is the favorite, (2) is the least favorite.



(1) Cabbage rolls (2) Curry udon



(1) Peperoncino pasta(2) Curry udon



(1) Tom yum kung (2) Mayonnaise



(1) Red beans, pork
(2) Veggies



(1) Fortune cookies (2) Meat



(1) Chicken & rice (2) Eggs



1) Rice balls, grilled fish (2) Bread, pickled plums



(1) Meat dumplings, tomatoes(2) Tomato juice



(1) Margheritapizza(2) Carrots

Q: I would like to be an excellent manga artist like you, Odacchi. So my question is,

what do I need to be a manga-ka? Please teach me how to draw. Please, please, please.

--Iku

Oh, Geez, what was that, "excellent"? **A**: Can you say it one more time? I just need to hit the "record" Button. Anyway, I get a lot of these requests. It's a difficult thing to answer in the SBS, But in Japan recently, they came out with something called Jump-ryu! (Jump Style). They're magazines with DVDs containing footage of artists drawing their manga, which may or may not help you. As a matter of fact, these publications are put together by a former One Piece editor, Habu-yan. If it hadn't been by his request, I never would have allowed them to film such a thing

DISTRICT OF THE PROPERTY OF TH

(laughs). It's quite a rare opportunity, and I myself would like to check out some of the other artists involved, so check it out! I'm sorry if it's a little bit too expensive for you, lku.

Chapter 814: LET'S GO SEE THE CAT VIPER



DECKS OF THE WORLD, 500-MILLION-MAN ARC, VOL. 8: "DRUM KINGDOM--NEW DESIGN FOR THE SOLDIERS' HELMETS"







THANK YOU, BOSS.



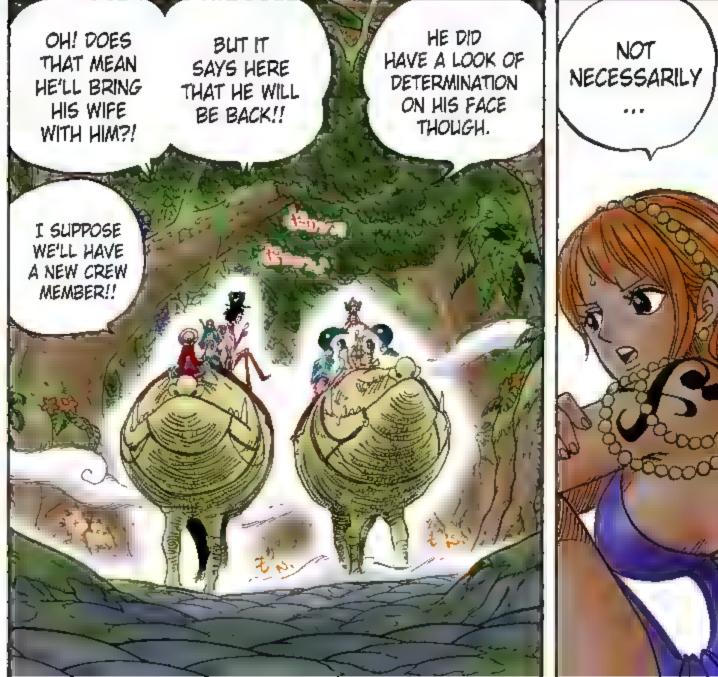






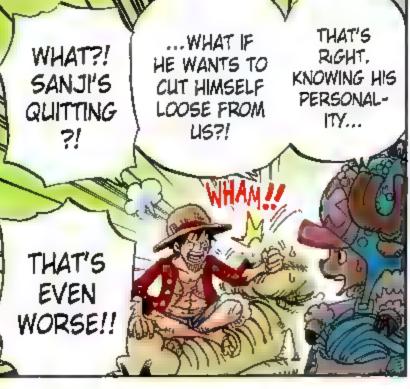






































...FOR
REASONS WE
DON'T UNDERSTAND YET.

AND KAIDO'S ALSO GOT HIS SIGHTS ON KIN'EMON'S GROUP... THE REASON
WE'RE ALIGNED
WITH TRAFFY IS
FOR THE FIGHT
AHEAD.

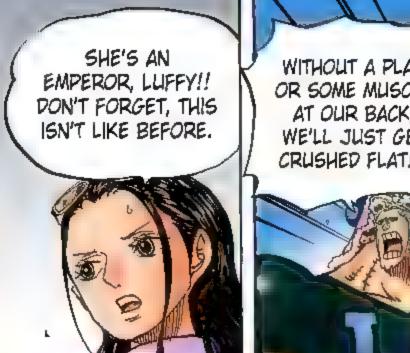


































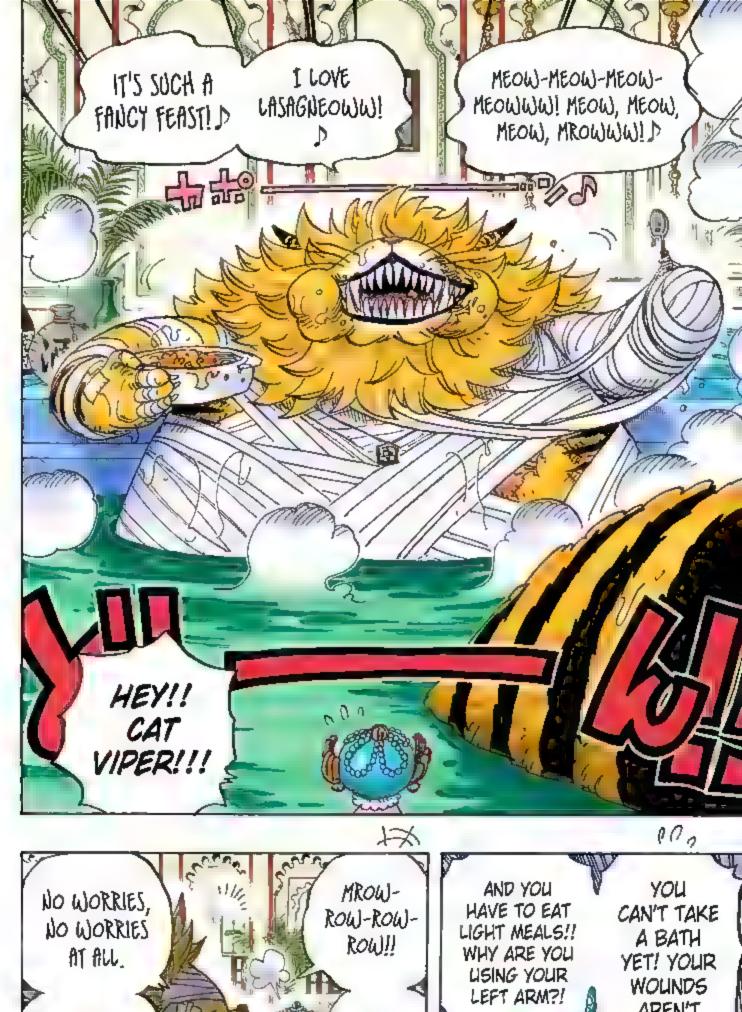






















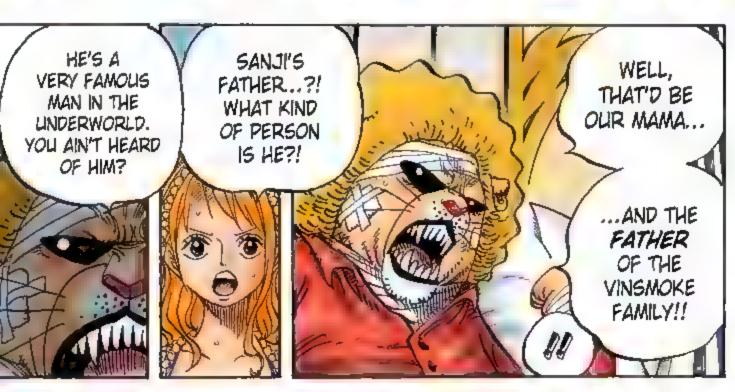














SBS Question Corner

(Hippo Iron, Saitama)

Q: Nice to meet you, Odacchi! Is it true that the source for the "Cat Viper" who appeared in Chapter 806 is a song by none other than Cho, the

voice actor for Brook? I am a super-super-super fan of his, and I'm so fascinated by this that I can't sleep after 10 o'clock!! Please give Cho all of my best!!

--Puuchan-chan

A: Yes. This book contains both the first appearance of Cat Viper, and Brook's song about him. Go ahead and search on Youtube for "Nekomamushi Song" and watch the video. It's sung by Cho, Brook's actor! The melody and lyrics were penned by Choko, his wife. He just happened to have sung this song years ago, and I liked it so much that I asked him, "Can I have Brook sing this song?" With their permission, the Cat Viper has



taken life in the manga, although his style is a Bit different due to story reasons. I can't wait to hear Brook sing this in the anime (laughs).

Q: Hello, Oda Sensei. I have counted up the number of times each of the Straw Hats has delivered a verbal smackdown on someone else and ranked them in order.



#1: Usopp (458 times)



#2: Nami (295 times)



#3: Zolo (263 times)



#4: Sanji (246 times)



#5: Chopper



#6: Luffy (112 times)



#7: Franky (92 times)



#8: Robin (16 times)



#9: Brook (15 times)

Bonus:



Buggy (57 times)



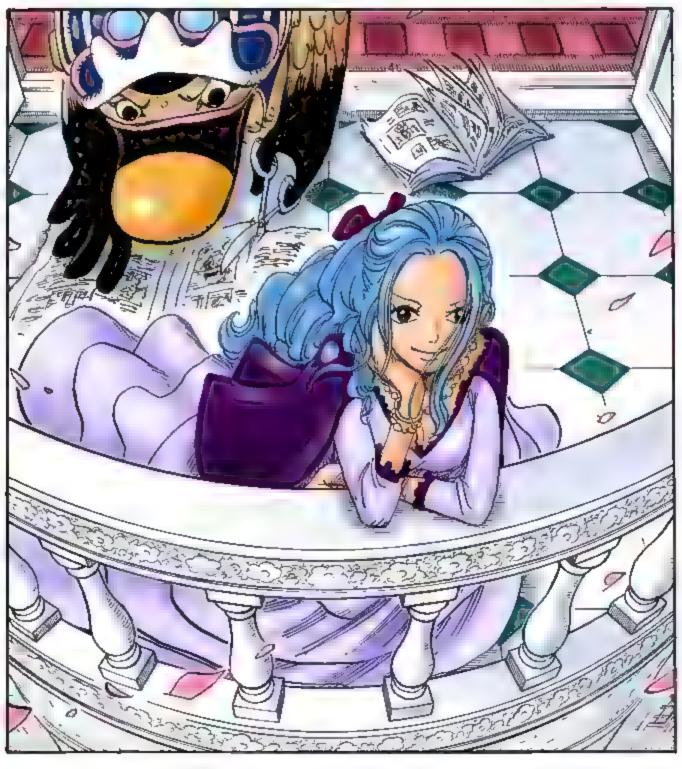
Vivi (40 times)

I covered from Volume 1 to Volume 80. It took me a month and a half.

--Oda Sensei Loves Big Boobs

A: Wow, you must be bored!!! Whap!! Okay, put down one for me... I can't believe you counted these up. Thank you. This is really interesting. I'm surprised how high Zolo ranked.

Chapter 815: TAKE ME WITH YOU!!



DECKS OF THE WORLD, 500-MILLION-MAN ARC, VOL. 9: "KINGDOM OF ALABASTA"

































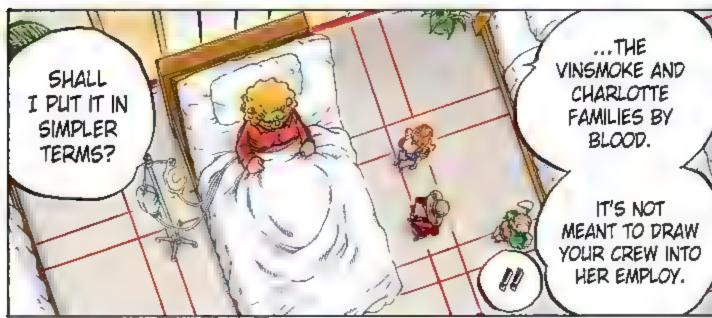
































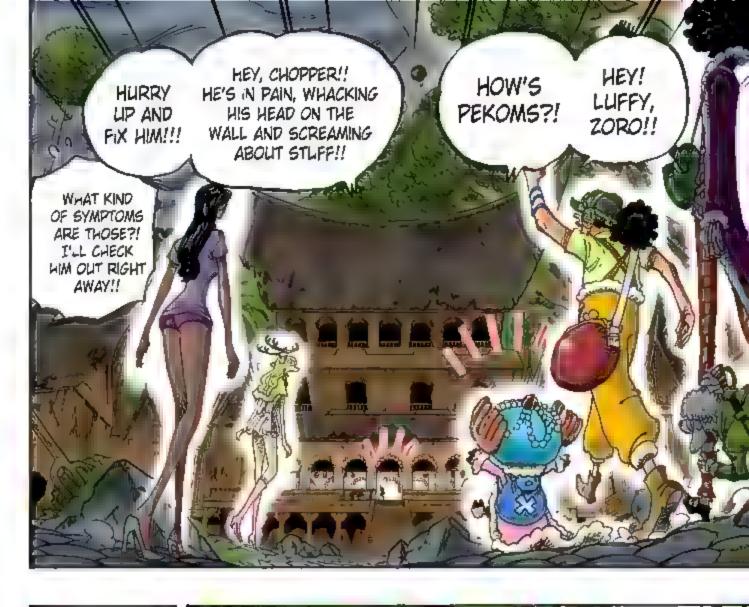




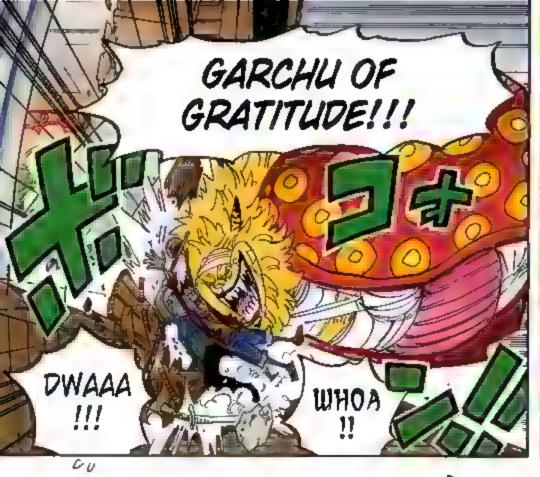














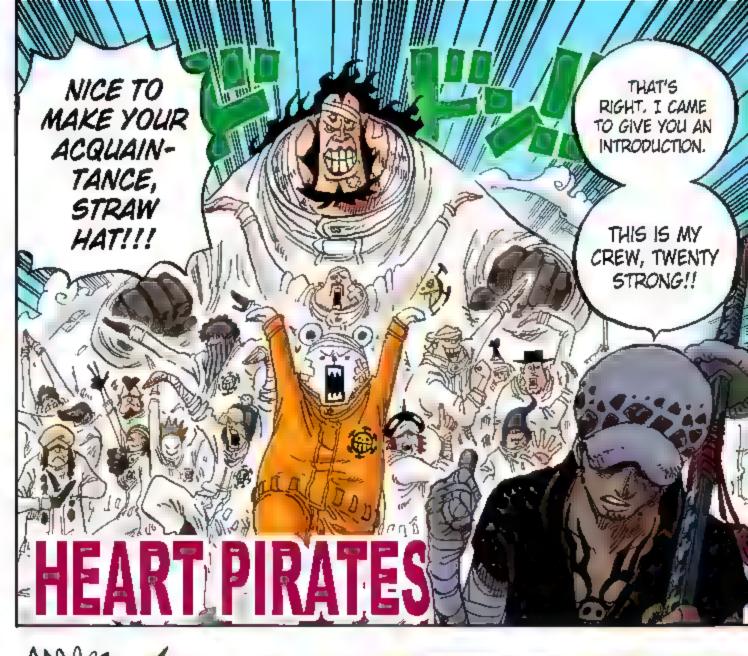
HUH?



















































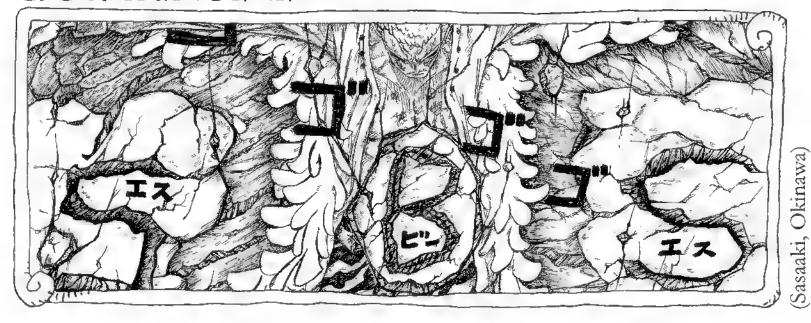




NOW, MONKEY FELLOW,
YOU HAVE TOLD US
NOTHING YET. I ONLY
SEEK A WARRIOR
KNOWN AS RAIZO...

ETE!!





Q: Please, Sensei, draw us a picture of Gambia's grandma back in the country!! I bet she looks so nice and sweet.

--Aminchi

Don't do your line once now

Here's Grandma. Technically, she's not related to anyone in the Barto Club. The club is basically just a huge street gang that grew out of a group of old pals that ran wild in the sticks. Eventually they got really obsessed with the Straw Hats, and then the best of the best of them went out to sea. As for Grandma, she owned the local candy shop that they used to hang



out at, so they're all very fond of her. Her mind is packed full of folk remedies and wisdom, and she's always been a source of advice for them, given their lack of knowledge about the sea. Sometimes the advice is useful, sometimes not. (Usually not.)

Q: Hello there. In the scene where these ⇒ sailors are searching for weapons and bullets, is that one guy, er...searching for his "rounds" down there? Did he find them?
--Boss Keyaki

A: Have no fear. He found two.

That does it for the SBS! See you next volume!!

There's movie info and an explanation of the "World of One Piece" in the Back. Check it out!





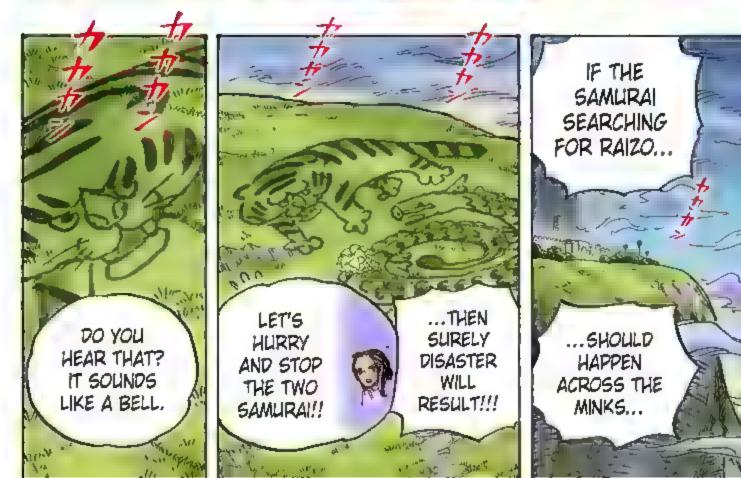
Chapter 816: DOG VS. CAT

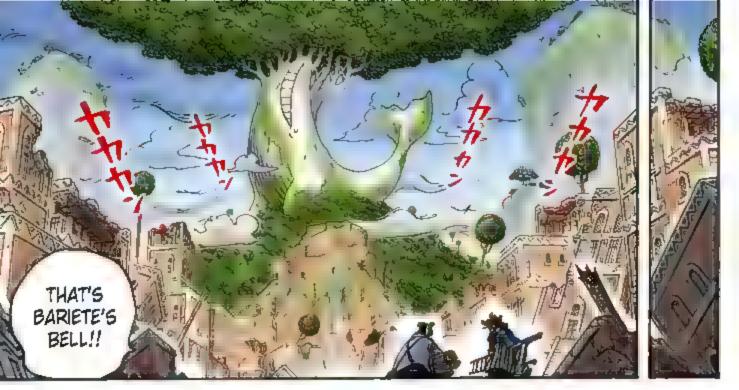


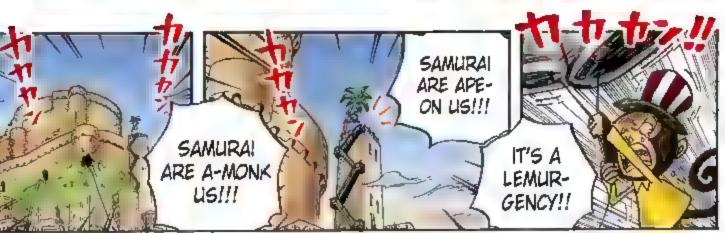
DECKS OF THE WORLD, 500-MILLION-MAN ARC, VOL. 10: "WATER SEVEN--YOU FINALLY DID IT..."



























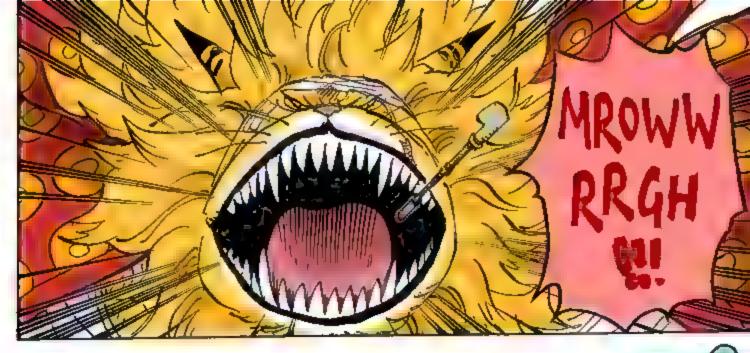


THAT'S NO



...OVER















































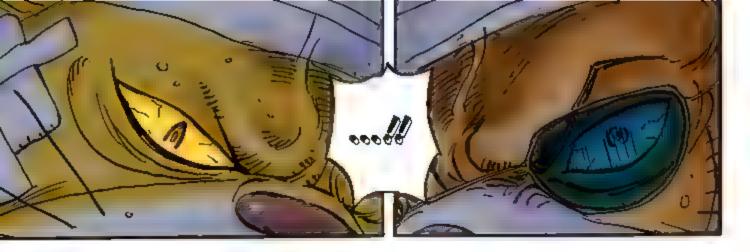




















































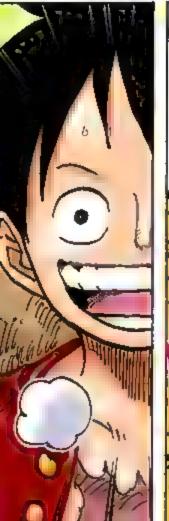




SORRY TO HAVE KEPT IT A SECRET FROM YOUGARA!!









A Cheat-Sheet Guide to the Straw Hat Travels!

We set sail from Windmill Village in the East Blue!!

Luffy's crew is on the way to Raftel. The journey from Reverse Mountain to Fish-man Island puts them about half of the way to their goal.



Chopper joins at Drum Kingdom!!



doctor reindeer

Zolo joins at Shells Town!!



board!

Robin joins at Alabasta!!



former partner switches sides.

Grand

(First Half)

Usopp joins at Syrup Village!!



Franky joins at Water Seven!



wright comes along Sunny.

Sanji joins at Baratie!!



Brook joins at the Florian Triangle!!



shadow Thriller

last.

And on to the New World!!



Powered two years ready sland!!



Nami's officially in at Cocoyashi!!



defeat of Arlong frees Nami at

Cross Reverse Mountain to the Grand Line!!



where Grand Line voyage

This is

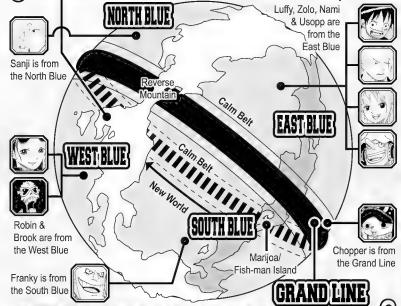
Understand the course of adventure You want an explanation of the four seas and the Grand Line that Luffy's crew has been sailing? Look no further!

The enormous continent that cuts the seas into two At its peak, it pierces the clouds, making it difficult terrain to cross by land.



The Red Line and Grand Line split the water into four seas!!

The perpendicular paths of the Grand Line and Red Line intersect in a way that splits the world into four major seas.



Travel through the Grand Line using a Log Pose!!



A special stretch of sea that runs along all four seas around the world bordered by the Calm Belt on either side. It features baffling currents and weather patterns - navigation is impossible without a Log Pose.



← The Calm Belts that border the Grand Line are home to Neptunians. They're impossible to cross without equipment like the Navy's sea prism stone-lined ships.



ブルックと花達の オーケストラ///♪



バラ…それは食べ物。 キャベンディッシュ。



養わらの。味巨大風船船 現る!!





過去と戦い乗り越えろ/ ロー&サボ //



ヒーローと共に立ち上がるトンタッタ!!

(富山県 だんごやんサン)



就 朝はココアとベーグルサンド。 ベローナの幸せ♡



3人集まりゃ心はひまわり#

し載されました文章 イラスト等の書作権は 集発性。協議 - 集集社が、改一工作的よる構造。コープクス等、提供されることかあります。 中 機能の部分 - 文章 イラスト等は - 部業更されることがあります なれ、心臓の際の郵便物は - 元期間を指摘 - 施業されます 文章。 イラスト等を保存しておきてい場合は、コピーをとってから、心臓くださいまた、お名前々、上所等を掲載されたくない場合は、その皆を削削してください。





字供ロビン、クローバーと 森で勉強中。



おれだー!! おれだぜー!?

193



ドンと不気味な

(福岡県 Nissyさん)



サイ&ベビー5、 結婚おめでとう!!



妖精タッチのロビン、 ナミ、ビビ♡



(岩手県 ちみずサン)



お前の年!/



「とりあえず氷っとくか」 着キジ//



肉食い競争ー!! 猿vs.モンキー!!



◇台い町、ローの思い並。



コアラの適去も包み込む体間!



フクロウと一味のお茶会。



無のシブミ!! クロコダイル!!!



メガネたしぎとメガネたしぎ。

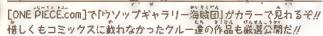


流描で描いた優しいトンタッタ族。



ドレスローザクライマックス 絵巻///











気位費き、ドンキホーテの女達。







ONE PIECE SBS!! ウソップギャラリー海賊団、係

SBS、漫画関係全部こっちー!!



XXXジム。イデオ党参//



アニメ、声優さんへのFLこっちー!!



のツップのよりを記点

遊すイラストや掌翼の翼に**直接**、在席・ 氏名(p'w) 年齢・電話器号を書を込んで < h//



コラさんだぜ。 この後、版に火がつくぜ。



逃げるしかないが 111 111



(京都府





趋力満点!! 四皇カイドウ!!!



サボフィギュア// 完成度高し//







新しき値量*黛ひげ。/// 企むのは…!?



A: Saturday, July 23, 2016!! Our first animated film in three years!! July, right during summer vacation! Isn't summer great? How would you like a nice juicy slice of entertainment this summer?! Well, the entire staff is panting and wheezing to Bring it to you!! It's called Gold!! And this movie is going to be Cool and Gorgeous!! What is my role in the project? Boom!

Executive Producer: Eiichiro Oda

★ Hey. Hi! I'm a guy who's pretty good at making One Piece!! I'm the secret mastermind behind the movie. I make everyone tea! (Just kidding.) I promise that we'll bring you something cool!! So right off the bat, I want to reassure you all of its quality! Here he is, the life of the film!!

Art Director: Masayuki Sato

★ Yes, it's "Satomasa"!! (Eek!) The adventurer who brought a new Breath of life to the One Piece movies!! He has agreed to work with us again!! I put him through so much hell the last two times that I was certain he wouldn't agree to do it again (cries). Thank you so much, I really mean it!! He might look laid-back, but a burning passion hides behind those features!! The power of art!! Watch this movie closely!! Also, check out this fun guy who wrote the script!





Screenplay: Tsutomu Kuroiwa



★ Okay, this part is important too!!

It's a very talented writer, the clever Mr. Kuroiwa! Not only does he have an accomplished career, he's a sharp writer with a resiliency that rolls with the punches. He wrote us up a truly dynamic story!!

I hope you're excited about Film Gold!! He also put in work on the summer TV special that ties in with the movie! That one's good too! Check it out!!

■ Tsutomu Kuroiwa

Screenwriter. His main credits are the After-Dinner Mysteries and Liar Game series, and the drama series Welcome to My Home, Strawberry Night, and Samurai Sensei. One Piece Film Gold will be his first animated feature.

★ Finally, in this movie, the music will play an important role! So we've got to get this part right!! Whom can we turn to for some real Big Band jazz?! The first name that popped into my head is a genius Blues singer I've Been following for twenty years!!

Insert Songs: Mayumi Kojima



Yes, we've got her!! When we heard the first demo take, the entire staff said, "Wow! This is it!" Let me tell you, her music and singing are the real deal!! Mayumi Kojima is a monster in the music scene who has mastered jazz, Blues, swing, and anything else that catches her fancy. She offered to sing something for a character in the movie, so if you want a preview, check out any of her available music!! My favorites are "Amai Koi" and "Heart ni Hi wo Tsukete," but they're all great.

Genius in the house!!

She's going to rock our opening theme and insert song!!

Mayumi Kojima

A girl-pop singer/songwriter who trades in "good-old-days" music. She debuted in 1995 with the single "Marriage Counseling Office." She's released nine albums since then. http://www.kojimamayumi.com





原作・総合プロデューサー 尾由菜一郎

整督 含本宏彰 脚本 黑岩 诞

世界政府公認の非武装地帯だ。→黄金船は一つの街であり国。

11人資金桁 グラン デゾーロ 次望うずまく賞金級 かつったちを待つ ルフ・たちを待つ ルフ・たちを待つ ルフ・たちを待つ サーニュット・・・ と言われ での場所で、まから巨大なる黄金 が関するできる。 がいった。

次ページでは劇場版オリシナルキャラガー挙登場!!

第二弹列比位列比付前克券经壳中的

一般 1400円 1400円

大阪田泉一郎描きおろし カットを33点収録!! 全国合計5万名限定!

A3原画カレン

原画カレンター



ONE PIECE FILMS

GOLD'S

2016年7月23日生公開!!

*P200~203の情報は2016年4月現在のもので、価格は全て税込です。

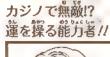
□ 周田栄一郎 2016 [ワンピース] 製作委員会 公式サイト www.onepiece-film2016.com 200

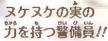
領強な肉体を持つ 苣漢ディーラール

个夜0

* 花。

203

















ナミと閚縁…!? グラン・デゾーロのか 謎を秘めた歌姫!!









テゾーロの支配の作

ルフィたちを罠にはめ ようと待ち受ける。//

それに伝説のギャンブラー レイズ・マックスを





★ルフィが釜未能に鞍装 して、傾になったフラン と相撲をとる・1?





デジタルカラー版 ONE PIECE 81 巻

尾田栄一郎 ©尾田栄一郎 2016, 2018

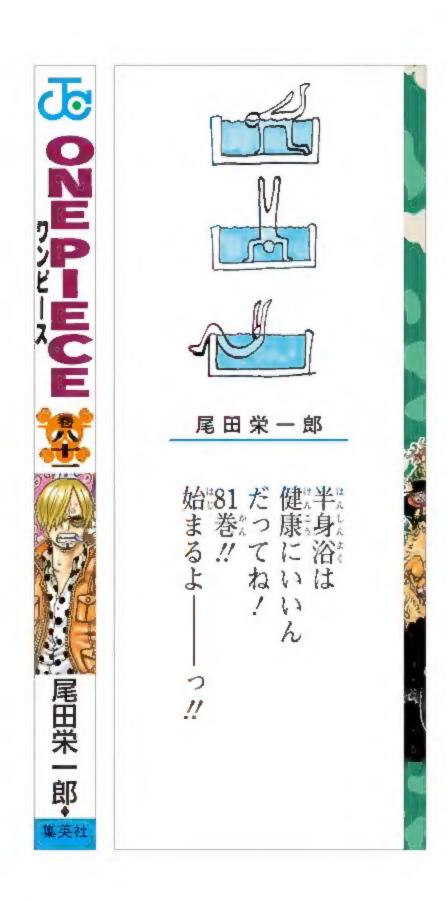
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